

Seaweed as a Feedstock for Sustainable Aviation Fuels (SAF)

Bio360 Expo, Nantes – Jan 24th 2024

Dan Hayes

Celignis CEO And Founder

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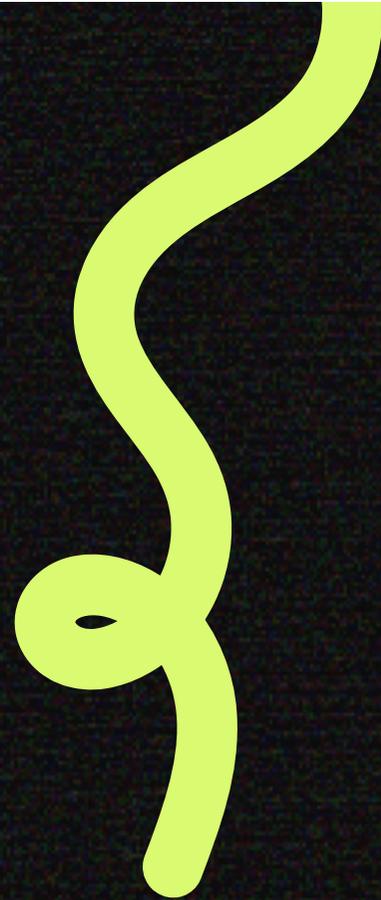
www.celignis.com



Celignis
Bioprocess



Celignis
Analytical



Celignis – Pre-History

- UL Masters desk-study on potential for production of advanced (cellulosic) biofuels in Ireland.
- Literature data severely lacking.
- Obtained funding (Dept of Ag, EPA) to build capacity for biomass analysis within UL.
- PhD focused on developing rapid analysis methods for lignocellulosic composition.
- Secured funding for €3.7m FP7 advanced biofuels research project (DIBANET), coordinated by UL.
- DIBANET – Developed database for composition of Irish feedstocks. Business plan for company commercialising NIR IP and biomass analysis methods.



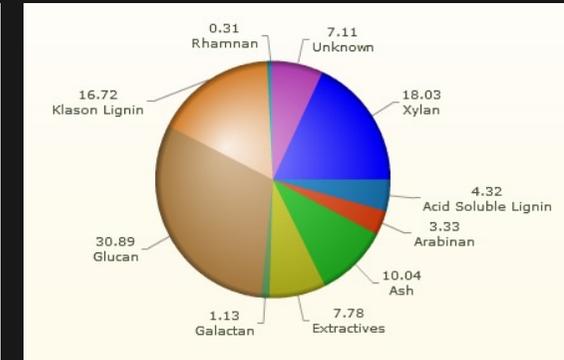
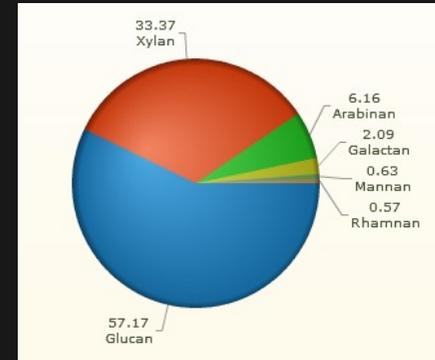
Celignis – History

- Registered company July 2013.
- Launched August 2014. Based in UL lab (200 sq ft.), focus on 2G feedstocks.
- 2015 – moved to dedicated own lab (1000 sq. ft) in university enterprise incubation centre.
- 2016 – secured first H2O2O research project (BIOrescue, focused on spent mushroom compost). Used to expand personnel and capacities at the company.
- 2018 – Moved to dedicated building (5000 sq. ft). Further expansion of equipment (e.g. AD, full thermal composition) and analytical offerings.
- 2019 – Provision of Bioprocess Development Services (BDS).
- 2020 – Major expansion in funded EU projects (10 currently active).
- 2021 – Expansion into provision of Technoeconomic Analysis (TEA) services. Further expansion of analytical services (biochar, seaweed).
- 2022 – Additional location (4000 sq. ft) for scale-up bioprocess activities.
- 2023 – Massive investment in infrastructure at Celignis Bioprocess for handling projects up to TRL6.



1. Analysis for advanced biofuels and biobased products

- Biological and chemical processes focus on lignocellulosic composition
 - Cellulose
 - Hemicellulose
 - Lignin
 - Extractives
 - Ash



Further details at: www.celignis.com/cellulosic.php

2. Process liquids Analysis

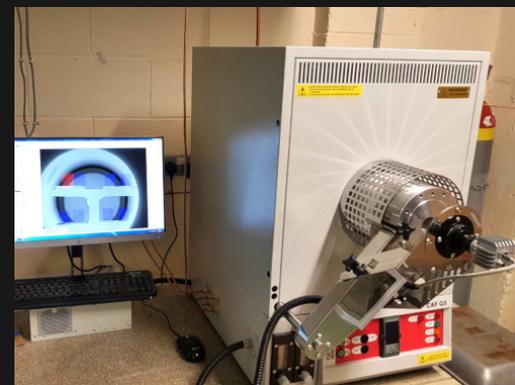
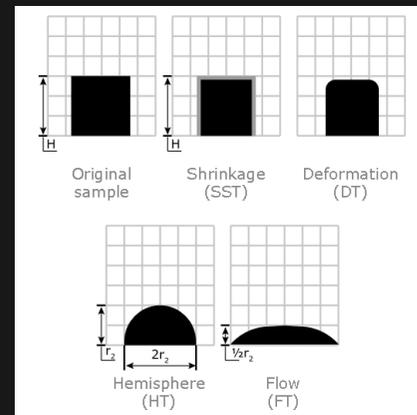
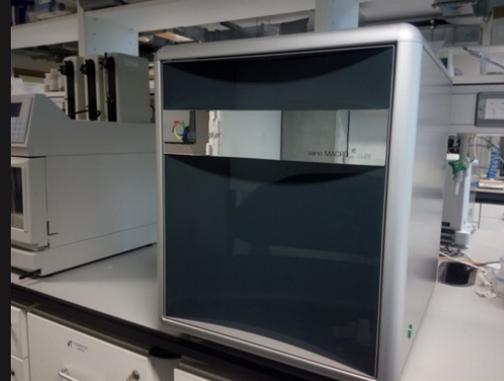
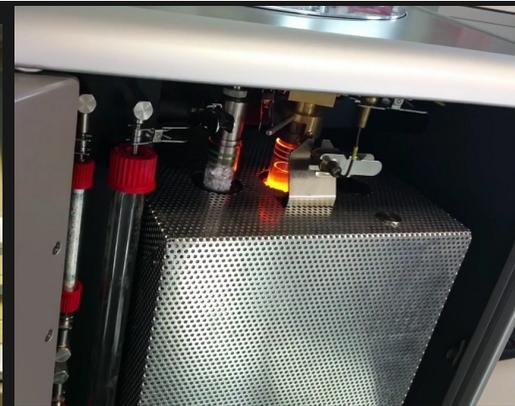
- Can be complex mixtures:
 - Sugars (monomers and oligomers).
 - Sugar degradation products (e.g. organic acids and furans).
 - Extractives.
- Fermentation as-is or develop clean-up techniques to address fermentation inhibitors.
- Important to develop good mass balance for all process outputs (e.g. solids and liquids) and constituents.

Further details at: www.celignis.com/analysis-of-pretreatment-liquids.php



3. Properties relevant to thermal conversion

- Proximate analysis.
- Heating (calorific) value.
- Chlorine content
- Ash and ash composition (ICP).
- Ash melting temperature.
- Some processes/technology providers have threshold values for accepting feedstocks.



Further details at: www.celignis.com/combustible.php

4. Anaerobic digestion

- See the [Celignis Biogas Hub](http://www.celignis.com) for details.
- Biogas production and biomethane potential (BMP).
- Detailed feedstock and digestate analysis.
- Comprehensive reports with written interpretations of the data and experts available.
- Biological advisory services for biogas plants (e.g. changes in trace elements and additives).



Further details at: www.celignis.com/ad.php

CERTIFICATE OF ANALYSIS Page 2 of 3
 Order # 651 Order Status Order Fulfilled Report # 651-4661-ICPF Date of Report 09 July 2018
 Report for: Daniel Hayes, Celignis Limited, 111 Brookfield Rd, Cobbley, Limerick, Ireland

Sample Name: Dairy Sludge

Plot of Biogas and Biomethane Potential (BMP) - Incubum Subtracted

Days of Digestion: 28 (Digestion Complete)
 Max biogas production reached at day 28
 70% of total biogas reached at day 4
 80% of total biogas reached at day 4
 90% of total biogas reached at day 11
 1% gas production reached at day 9

Lab Manager Signature: *[Signature]*

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Sample Name: Dairy Sludge

Biogas and Biomethane Potential (BMP) - Summary Data

Proximate Analysis
 Total Solids (% Wet Basis) 78.38 Volatile Solids (% Dry Basis) 57.53 Volatile Solids (% Wet Basis) 45.09

Biogas Production		Biomethane Potential	
Litres VS	Litres Dry Mass	Litres VS	Litres Dry Mass
633.6	364.5	295.7	358.8
		205.3	381.7

Weighted Biogas Composition

At Day	Methane (%)	CO ₂ (%)	Oxygen (%)	H ₂ S (ppm)	Ammonia (ppm)
28	56.6	37.9	0.4	179	80
21	56.4	38.1	0.4	179	80
14	56.1	38.4	0.4	180	80
7	55.9	38.6	0.4	181	80
3	54.4	39.9	0.4	169	78

Biogas Composition During Periods

Between Days	Methane (%)	CO ₂ (%)	Oxygen (%)	H ₂ S (ppm)	Ammonia (ppm)
1 and 3	54.4	39.9	0.4	169	78
4 and 7	61.7	33.7	0.2	227	90
8 and 14	61.0	34.1	0.3	158	78
15 and 21	62.0	33.1	0.3	163	80
22 and 28	61.9	33.0	0.3	158	82

Results after 28 days of digestion (not complete):
 - Gas yields and composition are incubum-subtracted, unless otherwise stated.
 - Insufficient net gas for days 8 to 14, composition not incubum-subtracted.
 - Insufficient net gas for days 15 to 21, composition not incubum-subtracted.
 - Insufficient net gas for days 22 to 28, composition not incubum-subtracted.

Lab Manager Signature: *[Signature]*

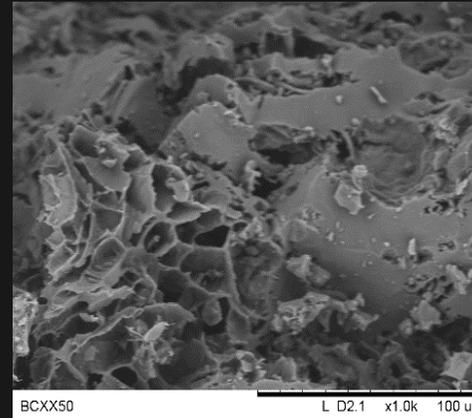
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Biomethane Potential (BMP) - Summary of Results

Biogas Composition

5. Biochar Services

- See the [Celignis Biochar Hub](#) for details!
- Of increasing interest as a means for carbon sequestration and plant growth enhancement.
- Properties of chars vary greatly according to feedstock and processing conditions.
- Physical properties (e.g. surface area, pore size distribution).
- Thermal properties.
- Soil amendment properties (major/minor elements, water holding capacity, PAH).
- We can produce biochar at lab-scale under various conditions and undertake plant growth (plot trials).



6. Feedstock profiling

- Advanced analytical techniques to find the hidden gold in biomass.
- QTOF-LC-MS profiling allows identification of high value constituents.
- E.g. CBD, CBG etc.
- Proven capabilities in optimising extraction and isolation of chosen chemicals. Demonstrated in EU projects (UNRAVEL, STEAMBIOAFRICA).



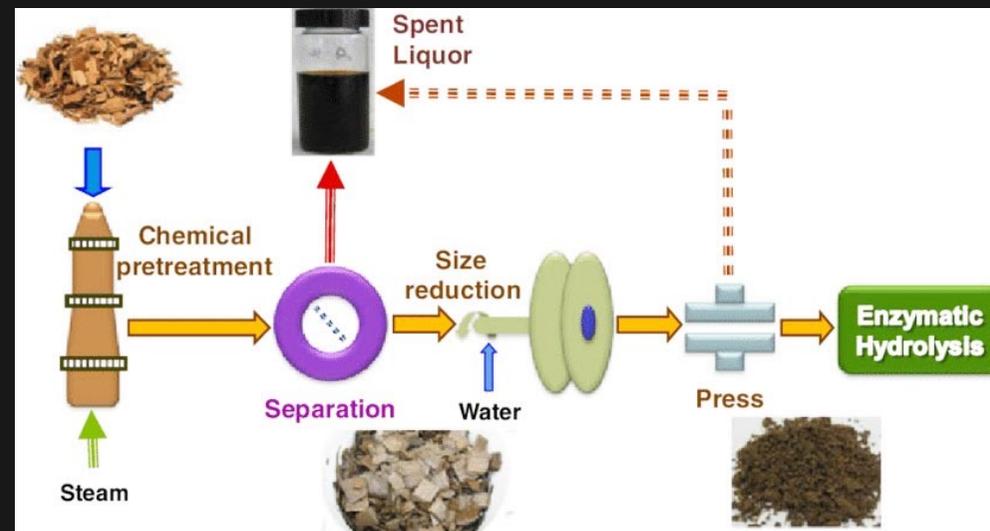
7. Enzymatic hydrolysis and fermentation

- Enzymatic saccharification of biomass and pre-treated samples
- Analysis of activity of enzymes (cellulolytic, amylolytic)
- Fermentation tests for hydrolysates.
- From flasks to bioreactors (100 litres)
- Analysis of fermentation inhibitors.
- Dedicated microbiology lab in new premises.



8. Bioprocess Development Services

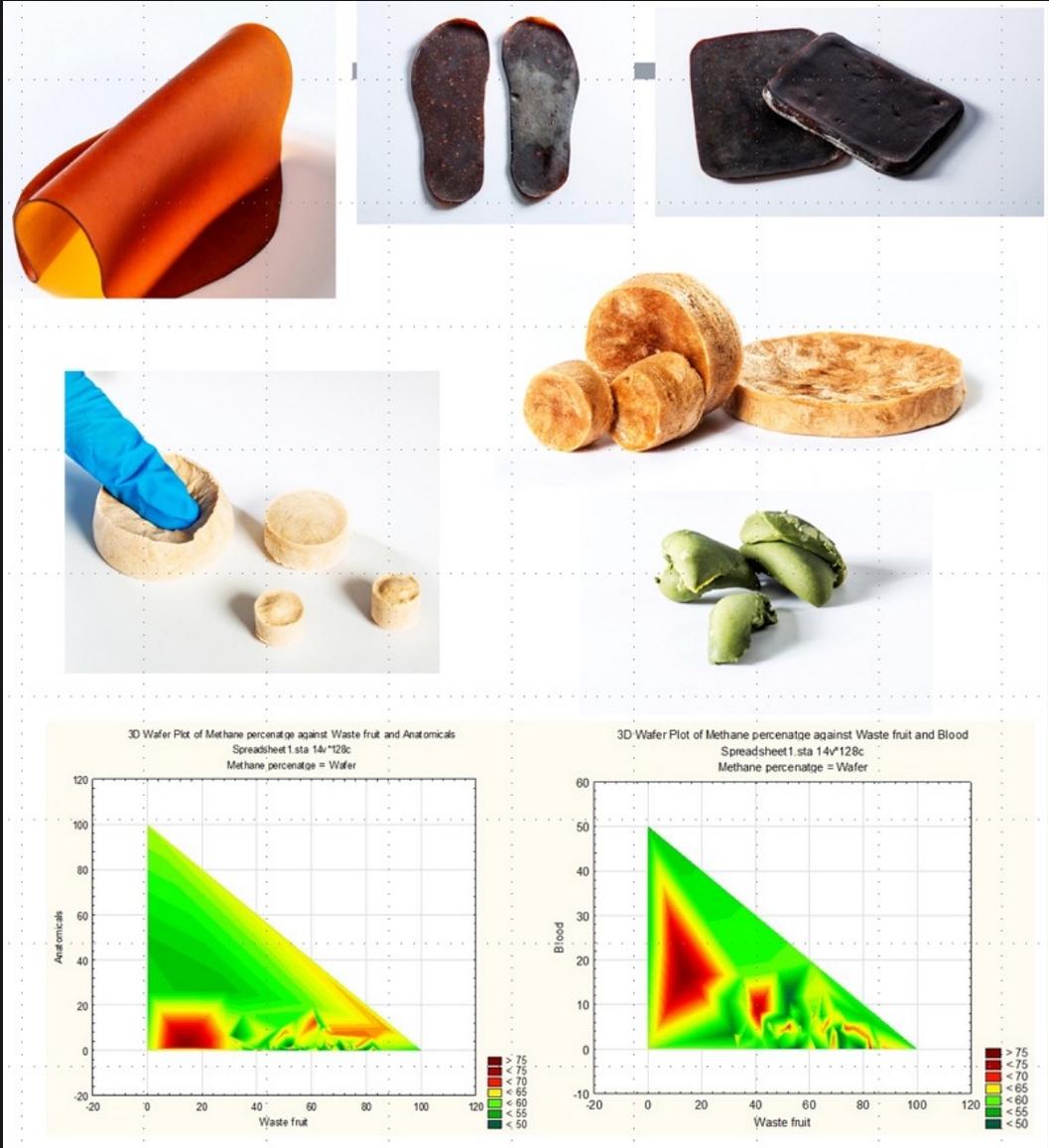
- See the [Celignis Bioprocess Hub](#) for all details.
- Expertise in biomass chemistry and conversion technologies provides understanding of what the best valorisation routes are and how bottlenecks can be identified and addressed.
- Range from optimising an existing process to developing an end-to-end valorisation chain for a feedstock.



Further details at: www.celignis.com/bioprocess.php

8. Bioprocess Development Services - Examples

- Examples to date:
 - Optimise pre-treatment and enzymatic hydrolysis for sugar production from pulp mill side-streams.
 - Develop end-to-end process for production of ethanol from palm residues.
 - Bioactives profiling for tropical hardwoods.
 - Produce starch hydrolysis products with applications in medical sector.
 - Fractionation of seaweed polysaccharides.
 - Production of sweeteners from biomass residues.
 - Extraction and purification of pectin from agricultural residues.
 - Optimisation of feedstock mixtures for AD.



EU AND CBE PROJECTS

 Bio-based Industries
Consortium
Full Industry Member

- Celignis was a spin-out from an EU research project.
- Business – but run by scientists with a passion for advancing the bioeconomy.
- Carefully selected H2020 projects provide an opportunity to couple scientific advances with real commercial progress.

Celignis launched



ALGALVANISE



SAPHIRE



EnXylaScope



- Full Industry Member of the Biobased Industries Consortium – shaping future research agendas.

DIBANET completed

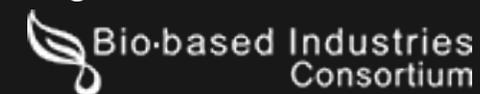
MORE DETAILS AT: www.celignis.com/horizon_projects.php





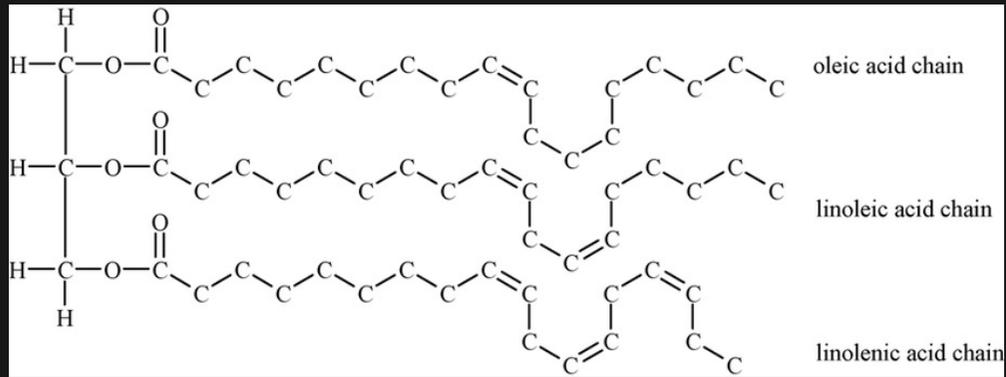
The logo for The Irish Laboratory Awards 2021. It features a stylized graphic of colorful dots (blue, green, yellow, orange) arranged in a semi-circle at the top. Below the graphic, the text "The Irish Laboratory Awards 2021" is written in a dark blue font. Underneath this, a dark blue horizontal bar contains the word "WINNER" in white, bold, uppercase letters. At the bottom, a gold-colored horizontal bar contains the text "Innovation of the Year Award" in a dark blue font.

- Full Industry Member of the Biobased Industries Consortium – shaping future research agendas.

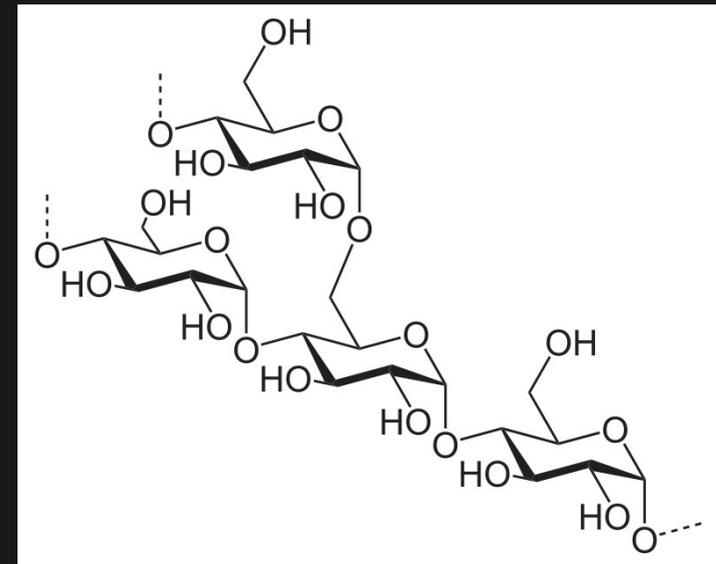


Terrestrial Biomass Chemistry – 1G Biofuels

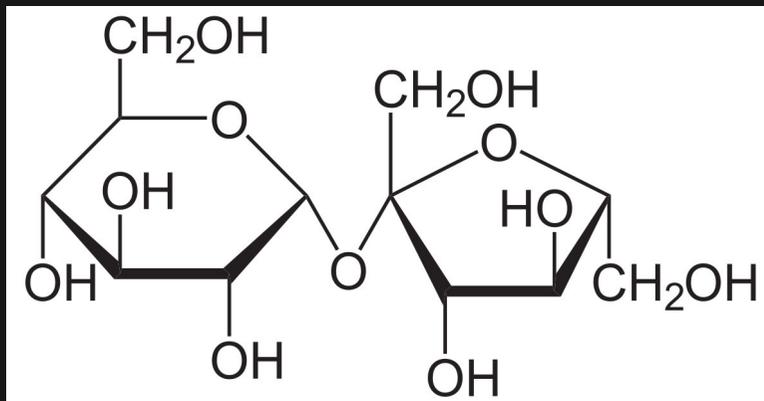
Lipids



Starch

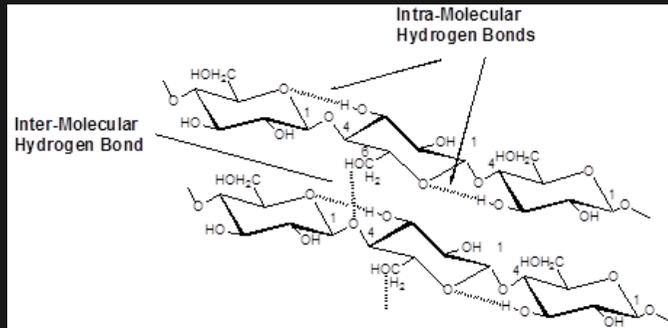


Sucrose

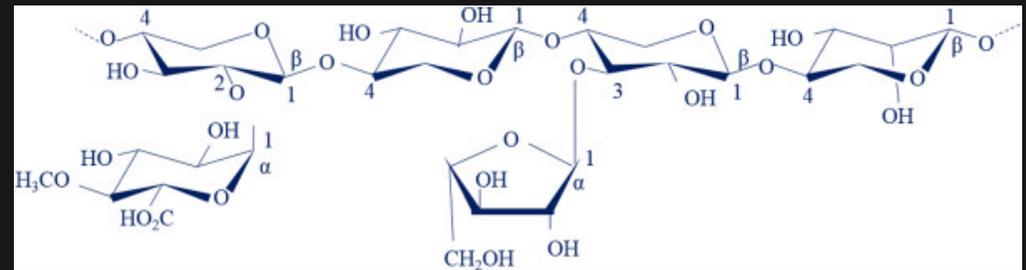


Terrestrial Biomass Chemistry - 2G Biofuels

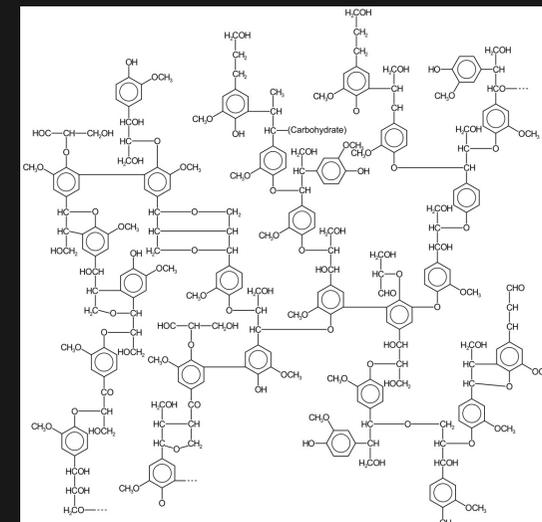
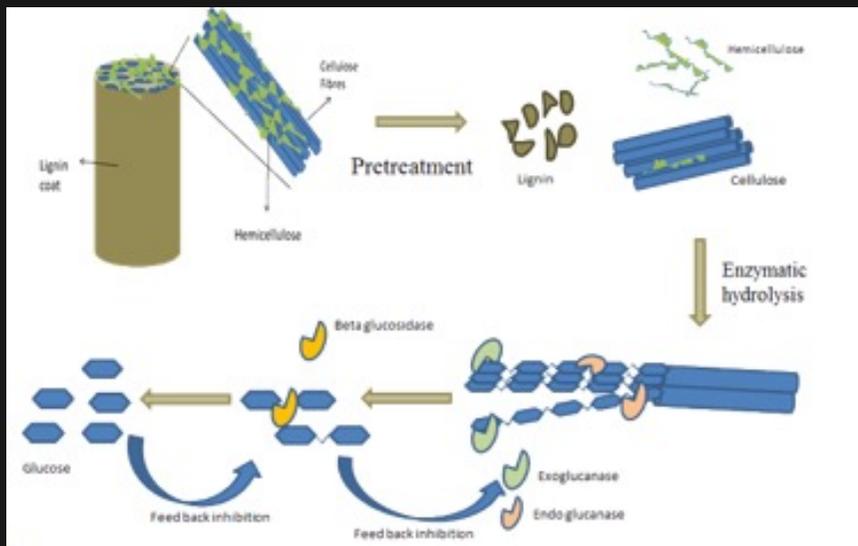
Cellulose



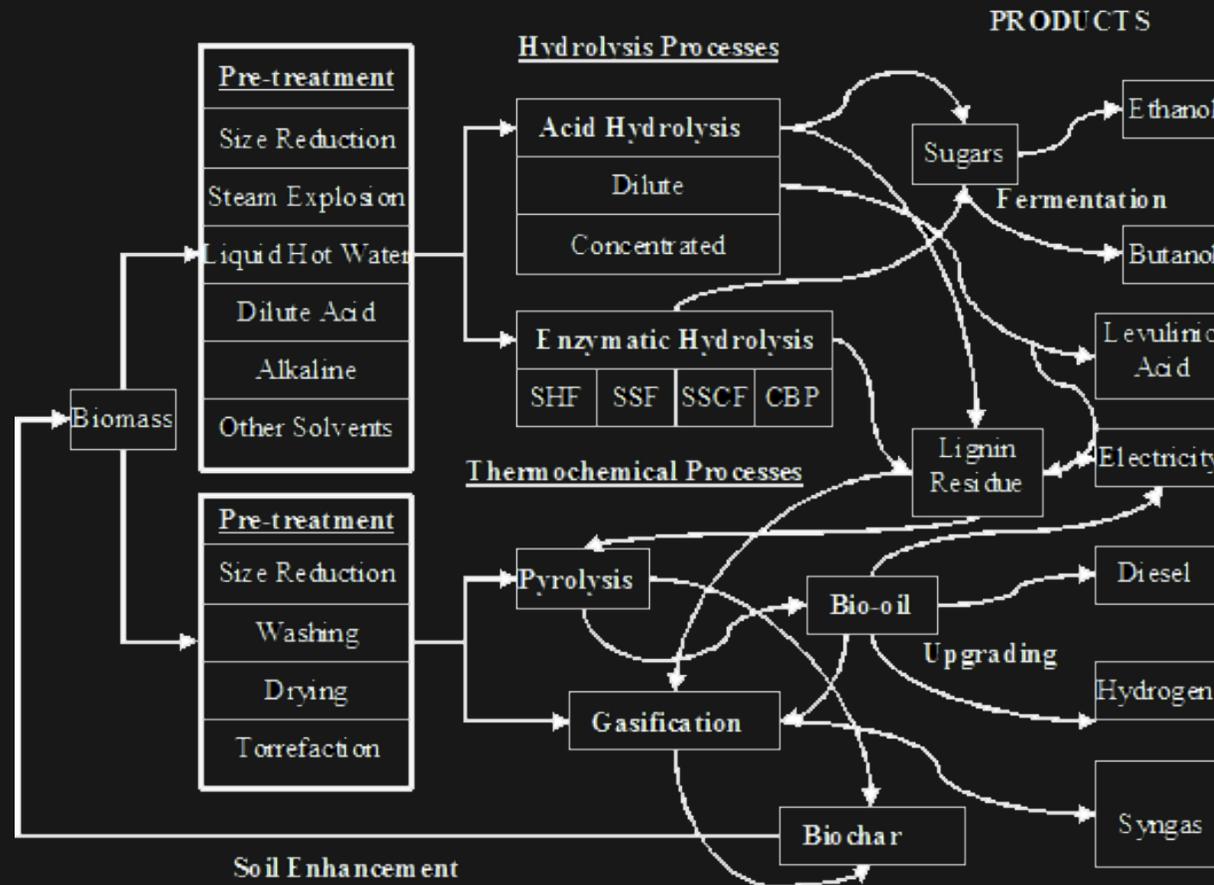
Hemicellulose



Lignin



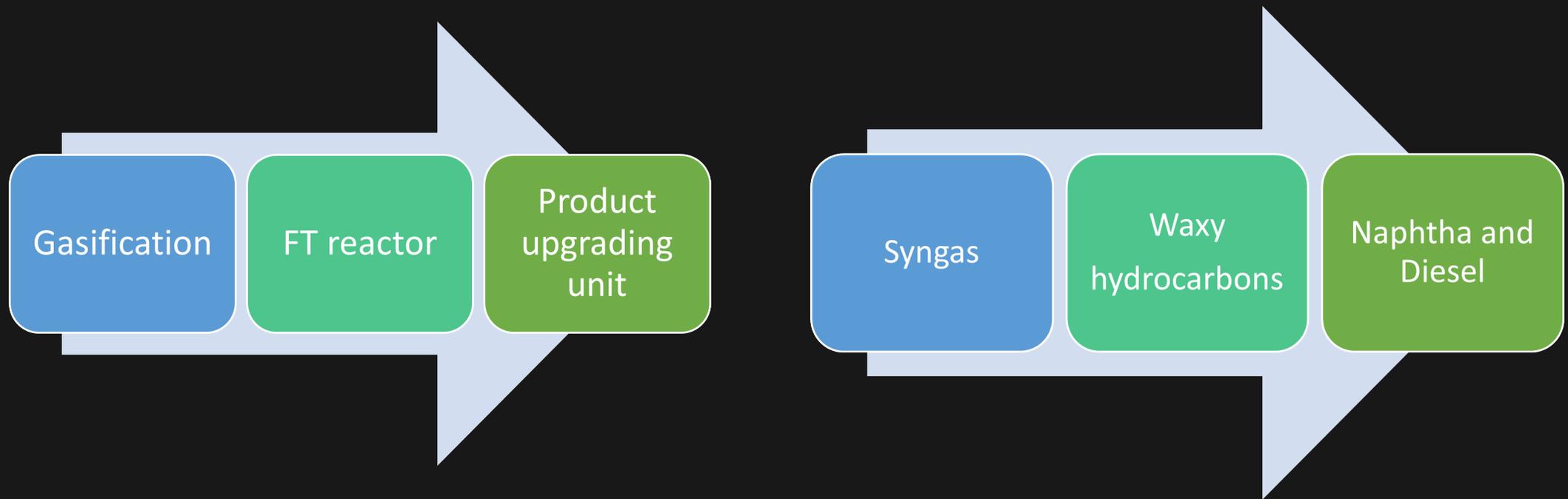
Technology Platforms for Lignocellulose to 2GB



Further details at: www.celignis.com/2gb.php

Approved SAF Pathways

Oldest Approved Pathway: Fischer-Tropsch (FT) Synthetic Paraffinic Kerosene (SPK)



Further details at: www.celignis.com/2gb.php

Gasification

Temperature: 1200 to 1600 degrees Celsius

Gases: 30 to 60% carbon monoxide (CO), 25 to 30% hydrogen (H₂), 0 to 5% methane (CH₄), 5 to 15% carbon dioxide (CO₂)

Effect of Composition on Process

Moisture: Conventional process requires dry feedstock but modern technologies like SCWG allow high moisture feedstock

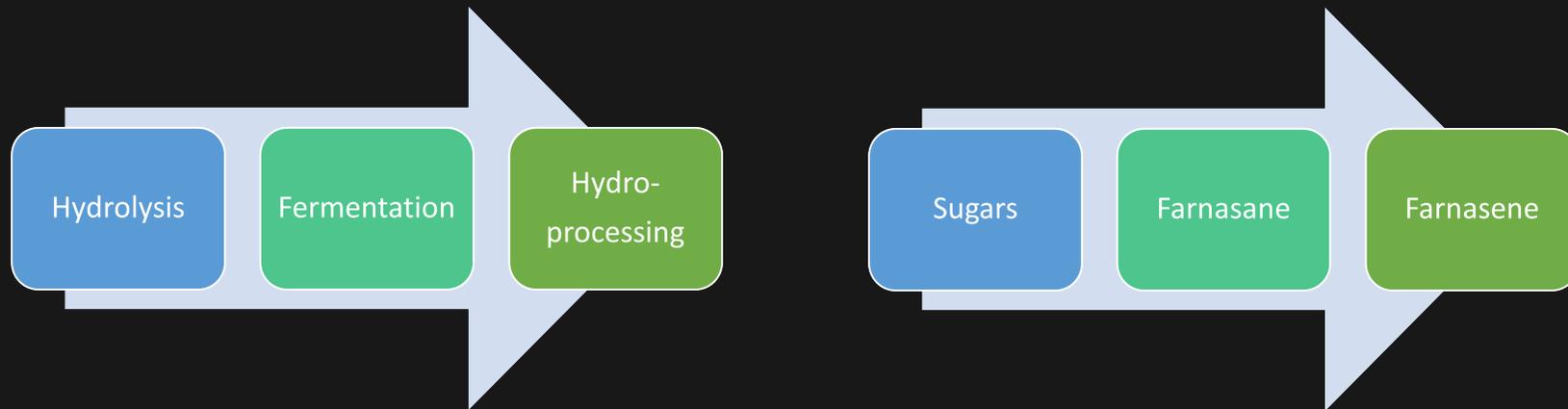
Inorganics: Depending on the metal type, they can aid in improved catalysis but are also known to hinder the continuous process by forming unwanted clogging of the catalysts

Sulphur and Nitrogen Rich Feedstocks: Require removal of NO_x and SO_x in the final gases

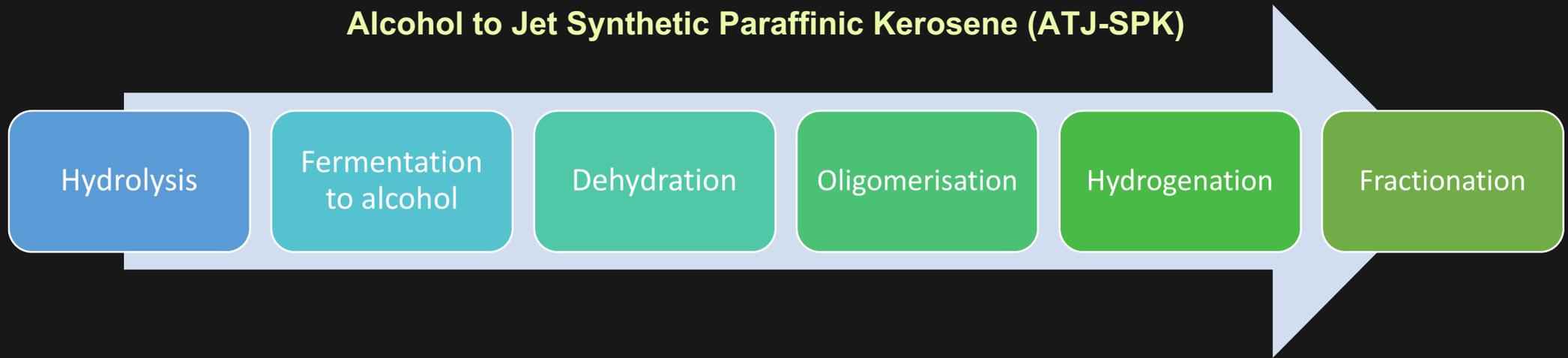
Further details at: www.celignis.com/2gb.php

SAF Fermentation Pathways

Hydroprocessed Fermented Sugars to Synthetic Isoparaffins (HFS-SIP)

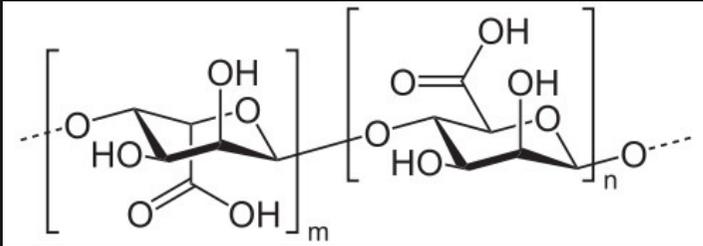


Alcohol to Jet Synthetic Paraffinic Kerosene (ATJ-SPK)

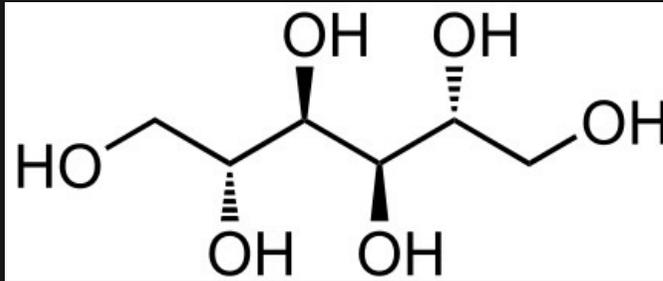


Brown Seaweed Chemistry

Alginate



Mannitol

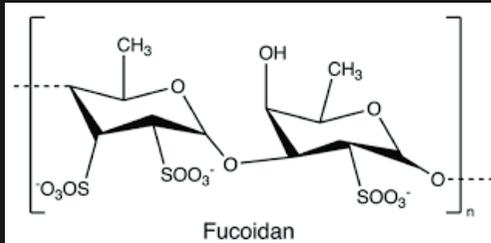


Kelps (Laminariales): e.g. *Laminaria digitata* and *Saccharina latissima*.

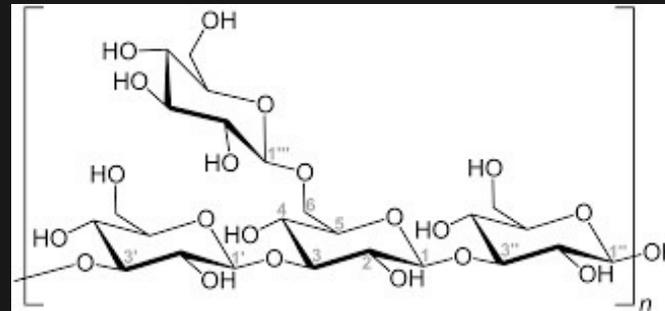
Ascophyllum (Fucales): e.g. *Ascophyllum nodosum*.

Sargassum (Fucales)

Fucoidan



- **Laminarin** - mainchain of glucose (DP ~25) with some glucose side chains.



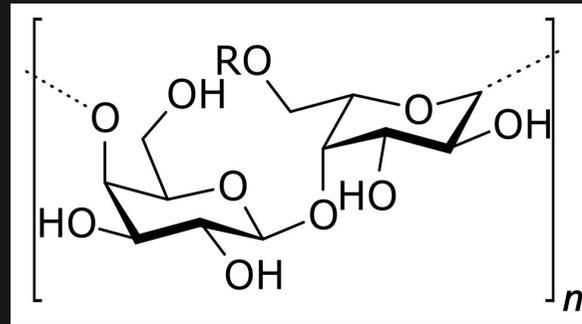
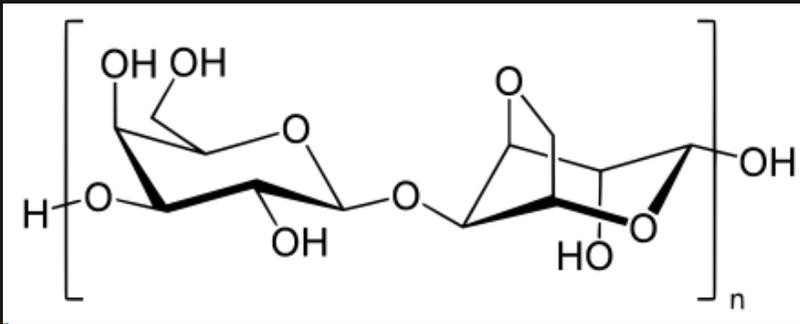
Cellulose

Non-Carbohydrates: ash, protein, lipids

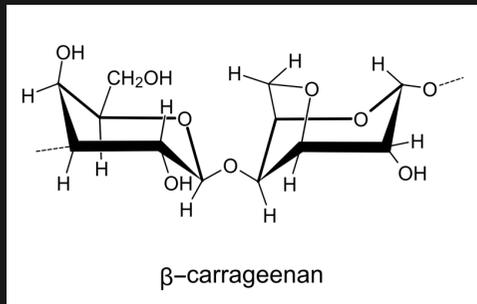


Red Seaweed Chemistry

- Agar, a mix of agarose and agaropectin.



- Carrageenan
- Sulphated mannans
- Cellulose



Chondrus crispus (Irish Moss)

Palmaria palmata (Dulse)

Porphyra species (Nori)

Gracilaria verrucosa

Further details at: www.celignis.com/seaweed-analysis.php

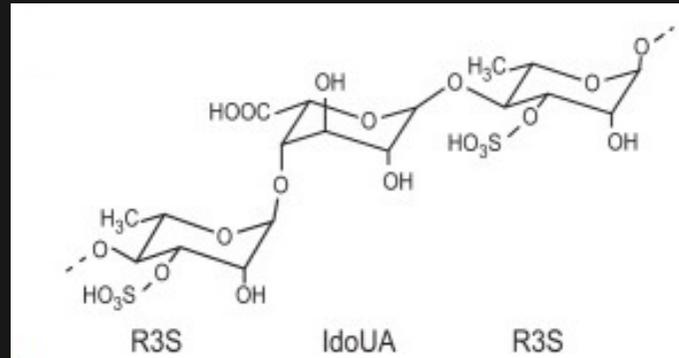
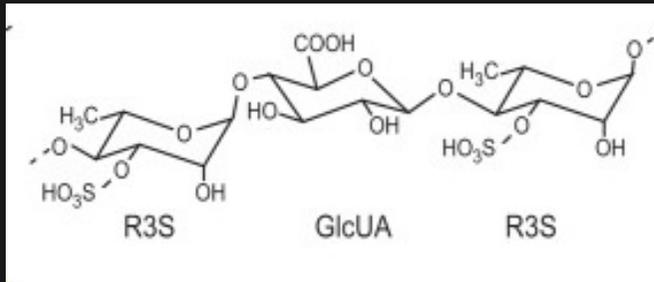


Green Seaweed Chemistry

Ulva (Sea Lettuce): e.g. *Ulva lactuca*

Cladophora: e.g. *Cladophora rupestris*

- **Ulvan** contains glucuronic acid, iduronic acid, rhamnose and xylose.



- Cellulose
- Xylan

Further details at: www.celignis.com/seaweed-analysis.php



SAF from Seaweed: Challenges

- Logistical challenges associated with harvesting and transport.
- Highly heterogeneous chemistry (even within species).
- High ash and moisture contents challenging for some processes.
- Hydrolysis and fermentation processes focused on terrestrial biomass (esp. glucose).

SAF from Seaweed: Advantages

- Abundant resource.
- No land-use conflicts.
- Low (production) cost.
- Can be valorised in a biorefinery approach.



Seaweed Analysis and Bioprocessing at Celignis

- Wide variety of analysis packages
 - P71: Seaweed Carbohydrates
 - P72: Seaweed Amino Acids
 - P73: Seaweed Lipids as Fatty Acids
 - P74: Pigments in Seaweed
 - P75: Seaweed Phytohormones
 - P76: Seaweed Vitamins (Fat-Soluble)
 - P77: Seaweed Vitamins (Water-Soluble)
 - P78: Seaweed Total Phenolics
 - P79: Seaweed Phenolics Profiling
 - P170: Seaweed Total Tannins
 - P171: Alginate Molecular Weight Analysis
 - P172: Total Phlorotannins Estimation
 - P155: Polyamines Speciation
 - P160: Polyphenols Speciation
- Processing equipment to TRL6
 - Selective extraction of polysaccharides & bioactives
 - Application testing (e.g. plant trials) of extracts
 - Hydrolysis to sugars
 - Fermentation to alcohols and other products
 - Biomaterials formulations
 - Valorisation (e.g. combustion/biochar) of residues

Further details at: www.celignis.com/seaweed-analysis.php

Thanks!

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